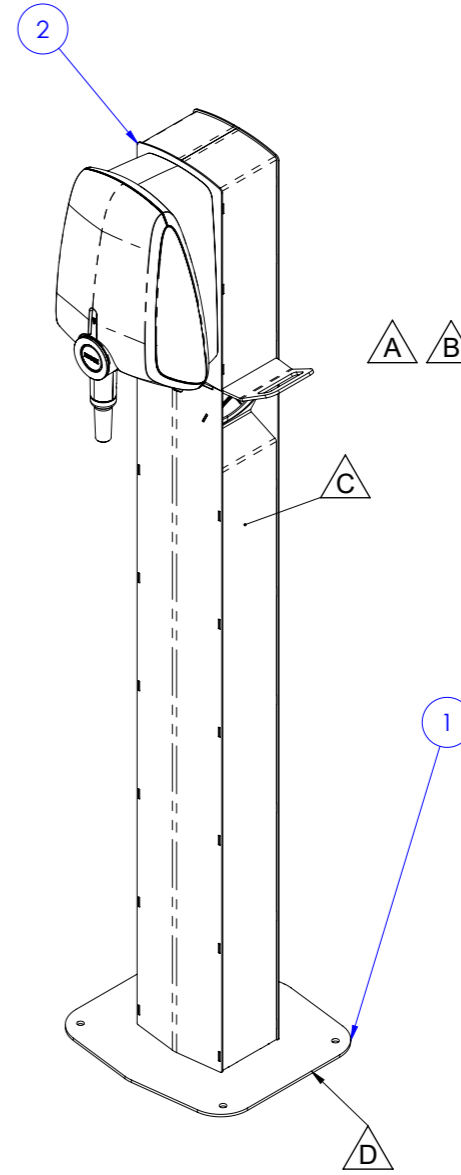
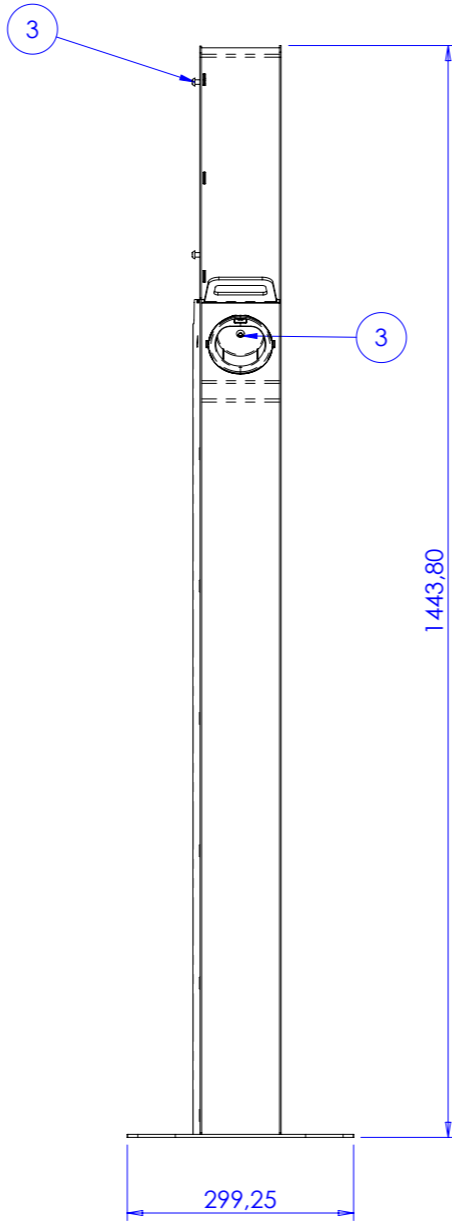
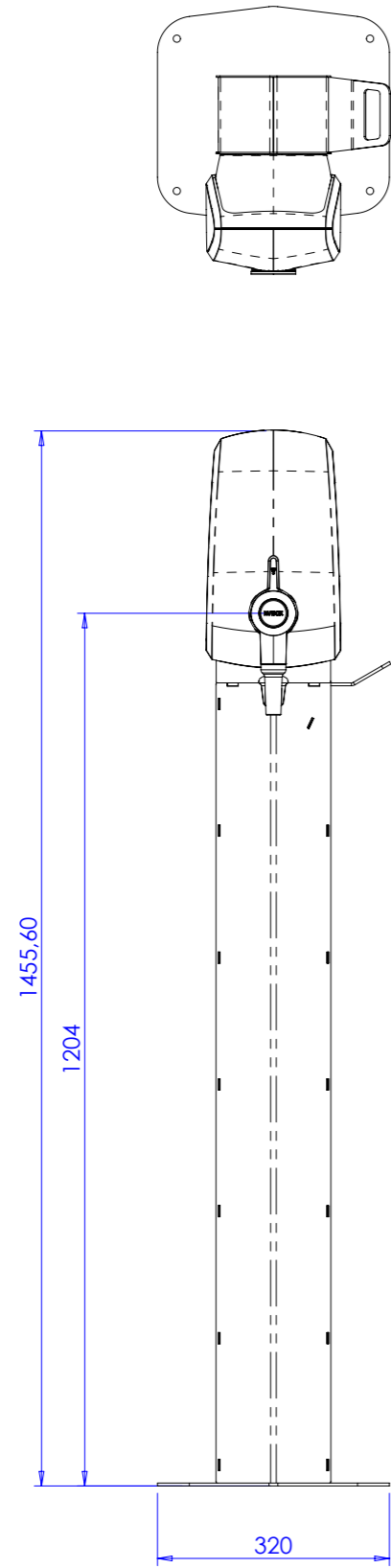


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UNSPECIFIED TOLERANCES ACC TO: ISO 2768 - M

| Limits for linear measures | | | | | | | | |
|----------------------------|--------|--------|-------|--------|-------|-------|-------|------|
| From | 0.5 | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 |
| Up to | 3 | 6 | 30 | 120 | 400 | 1000 | 2000 | 4000 |
| F (fine) | ± 0.05 | ± 0.05 | ± 0.1 | ± 0.15 | ± 0.2 | ± 0.3 | ± 0.5 | - |
| M (medium) | ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 | ± 2 |
| C (coarse) | ± 0.15 | ± 0.2 | ± 0.5 | ± 0.8 | ± 1.2 | ± 2 | ± 3 | ± 4 |
| V (very coarse) | - | ± 0.5 | ± 1 | ± 1.5 | ± 2.5 | ± 4 | ± 6 | ± 8 |

| Limits for angular dimensions | | | | | |
|-------------------------------|---------|-------|-------|-------|-------|
| From | 0 | 10 | 50 | 120 | 400 |
| Up to | 10 | 50 | 120 | 400 | -- |
| F (fine) | ± 1' | ± 30' | ± 20' | ± 10' | ± 5' |
| M (medium) | ± 1' | ± 30' | ± 20' | ± 10' | ± 5' |
| C (coarse) | ± 1'30' | ± 1' | ± 30' | ± 15' | ± 10' |
| V (very coarse) | ± 3' | ± 2' | ± 1' | ± 30' | ± 20' |

| REVISIONS | | | |
|-----------|----------------------------------|-----------|----------|
| REV. | DESCRIPTION | DATE | APPROVED |
| A | Pole changed after review | 30-1-2018 | TR |
| B | Pole changed after intern review | 14-3-2018 | TR |
| C | Part IEP-020644 changed | 4-5-2018 | TR |
| D | Part IEP-020695 changed | 22-5-2018 | TR |

| IT. | QTY | PART NUMBER | REV | DESCRIPTION | CATEGORY | MATERIAL |
|-----|-----|-------------|-----|--|------------------------|-------------------------|
| 1 | 1 | IEA-005006 | D | WELD ASSY - E-BOX COLUMN | Welding part / assy | - |
| 2 | 1 | IEP-020648 | B | PLATE | Sheetmetal part / assy | RVS 304 1.4301 EN1088-2 |
| 3 | 5 | M6 | - | M6 hexalobular socket button head - Fabory - 51029060022 | Purchasing part | RVS 304 1.4301 EN1088-2 |



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THIRD ANGLE PROJECTION



DESCRIPTION:

MAIN ASSY - ELVI-POLE

DRAWING NR.:

IEA-005010

CUSTOMER REF.:

REV.:

D

SURFACE: 3.02 M²

WEIGHT: 17.04 KG

UNITS:MM

SCALE:1:10

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PAPER SIZE: A3